

Work Order ID 62669

Thursday, October 07, 2010 8:07:43 AM

Page 1

Item ID: D4170-1

Accept

Revision ID:

Item Name: Bushing

Setup Start

Stop

Start Date: 10/6/2010 Start Qty: 30.00

Required Date: 10/15/2010 Req'd Qty: 30.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4170

A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FA962

10.10.13

25

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

10.10.13

25

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

10.10.13

25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Setup Start



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Start Date: 10/6/2010 Start Qty: 30.00



Cust Item ID:

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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125

0.00



Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

25 30 - BE 10/10/14

130

0.00



Packaging

Identify as per dwg & Stock Location LG

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

10/10/13 SP (30x)

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/10/14

MF 10-10-14

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NOTE: Date & initial all entries

Picklist Print

Thursday, October 07, 2010 8:07:47 AM

Page 1

Work Order ID: 62669



Parent Item: D4170-1



Parent Item Name: Bushing

Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP REV:A NEW ISSUE 10-09-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.375W.058

Purchased

No

100

f

4.3660

0.2666

8.418947



DD 10.10.12

6061-T6 RD Tube .375 x.058W

Location

Loc Qty

Loc Code

MAT014

4.366

110968

1.416

111944 ✓

1.25

113718

1.7

1.25

W/O:		WORK ORDER CHANGES					
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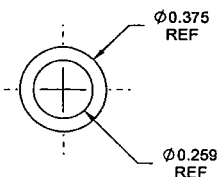
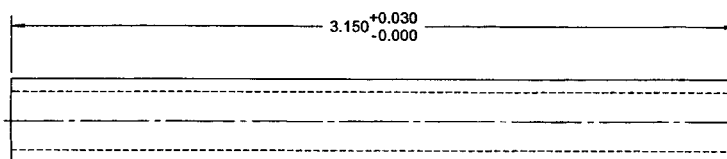
NOTE: Date & initial all entries

UNCO.
SUBJ

NO. *62469*
PL 10-10-07

3.259

3.165



D4170-1 SPACER

RELEASED
2010-09-15

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING
PER WW-T-700/8 OR AMS 4080 OR AMS 4082 OR
PER QQ-A-20/8 OR QQ-A-225/8
REF. DART SPEC. M6061T6T0.375W.058
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01lbs

A		NEW ISSUE		SC	10.07.22
REV.		DESCRIPTION		BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN	SC				
CHECKED	<i>IP</i>	DRAWING NO.	REV. A		
MFG. APPR.	<i>E</i>	D4170	SHEET 1 OF 1		
APPROVED	<i>MP</i>	TITLE	SCALE		
DE APPR.	<i>H</i>	SPACER	NTS		
DATE	10.07.22	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

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